

# TWO-PIECE BALL VALVES

## H-700 SERIES



**FEATURES**

- Blow-out Proof Stem
- Stainless Steel Constructions
- Locking Handle in On and Off positions
- MAWP 2000 psi (135 Bar)
- MAWT 400°F (204°C)
- Flow coefficient (Cv) 1.25 to 17.35
- Size range: 1/4" to 1" or 6mm to 25mm

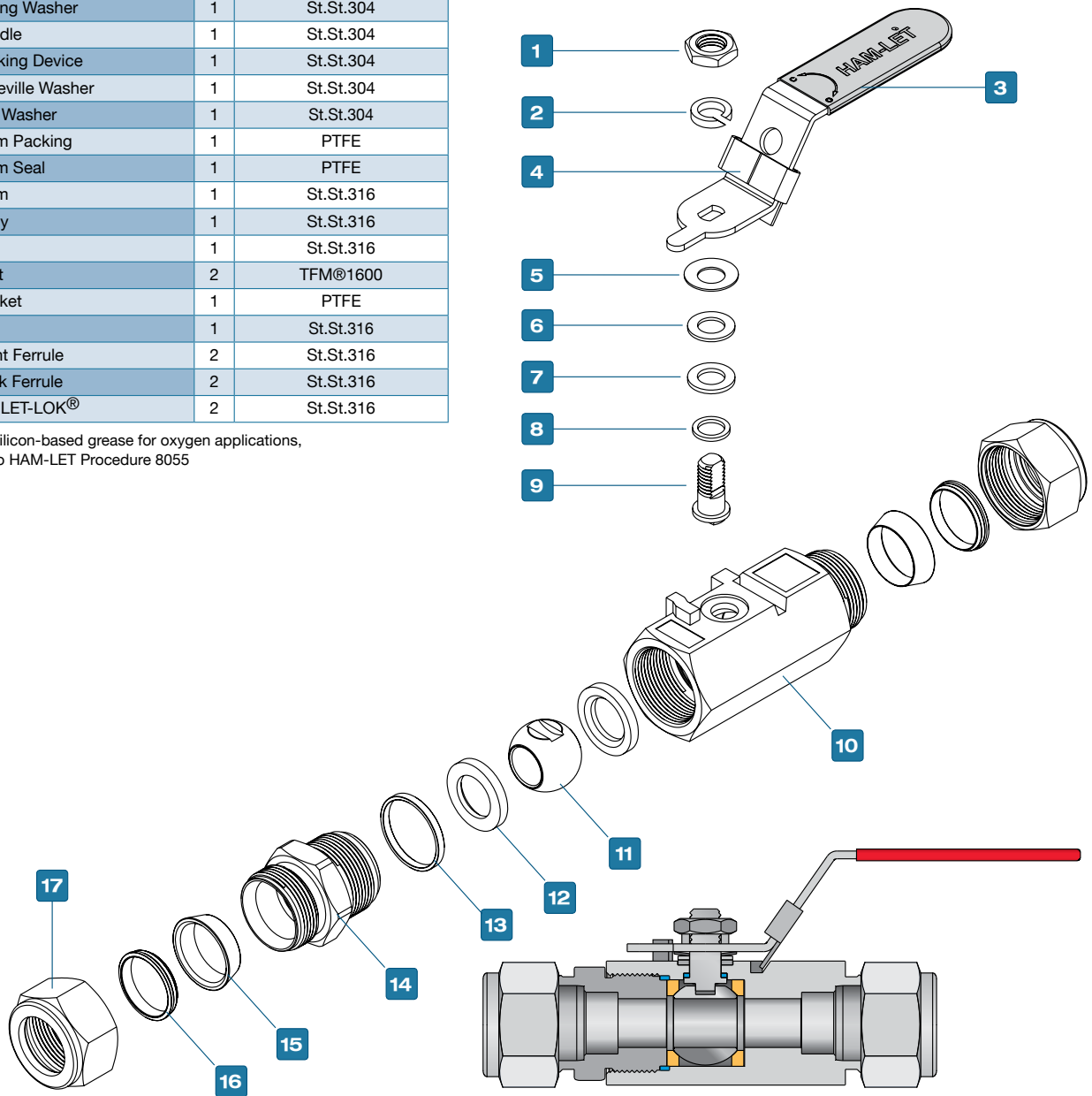
**GENERAL**

The H-700 Series is a moderate-pressure ball valve for general service. These valves are compact in size and structure. They have relatively large ports for high flow, tight shutoff, long-life service and low operating torque. The H-700 Series can be used for bi-directional flow in fully open or fully closed position only. The series is rated to max. 2000 psig (135 bar) and performs on/off service.

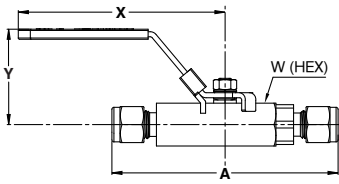
**MATERIALS OF CONSTRUCTION**

No.	Components	Qty	Material
1	Nut	1	St.St.304
2	Spring Washer	1	St.St.304
3	Handle	1	St.St.304
4	Locking Device	1	St.St.304
5	Belleville Washer	1	St.St.304
6	Flat Washer	1	St.St.304
7	Stem Packing	1	PTFE
8	Stem Seal	1	PTFE
9	Stem	1	St.St.316
10	Body	1	St.St.316
11	Ball	1	St.St.316
12	Seat	2	TFM@1600
13	Gasket	1	PTFE
14	End	1	St.St.316
15	Front Ferrule	2	St.St.316
16	Back Ferrule	2	St.St.316
17	Nut LET-LOK®	2	St.St.316

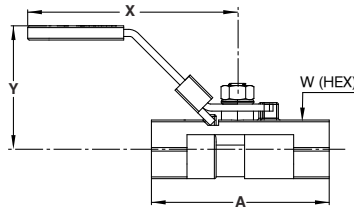
Lubricant: silicon-based grease for oxygen applications, according to HAM-LET Procedure 8055



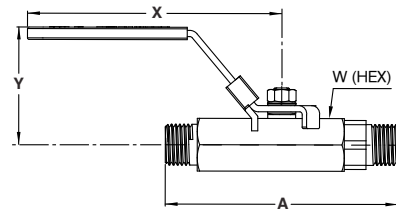
H-700



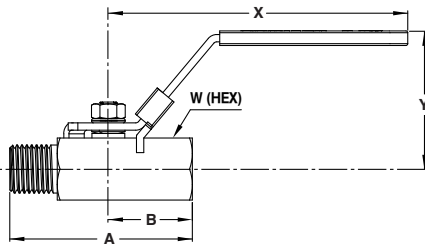
H-710



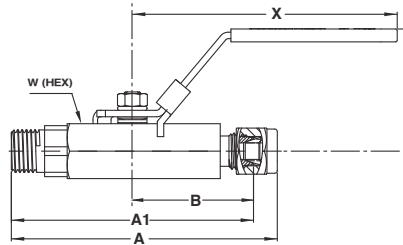
H-780



H-785



H-795



STANDARD CONFIGURATION DIMENSIONS

End Connection		Valve Type	Body Material	Cv	Orifice		A		A1		B		X		Y		W (HEX)		
Type	Size				mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm
Fractional Let-Lok® Tube Fittings	1/4	H-700	ASTM A276 Gr.316	1.25	5	0.2	90	3.54					82	3.23	38	1.5	17		
	3/8			2.5	7	0.28	90	3.54						82	3.23	40	1.57	21	
	1/2			9.25	9.2	0.36	95.3	3.75						82	3.23	40.7	1.6	25	
	3/4			12.65	12.5	0.49	113.4	4.46						82	3.23	44.5	1.75	32	
Metric Let-Lok® Tube Fittings	1		17.35	15	0.59	129.6	5.1						102	4.02	50	1.97	38		
	6MM		1.25	5	0.2	90	3.54						82	3.23	38	1.5	17		
	8MM		1.35	7	0.28	90	3.54						82	3.23	40	1.57	21		
	10MM		2.6	7	0.28	90	3.54						82	3.23	40	1.57		13/16	
	12MM	9.25	9.2	0.36	95.3	3.75						82	3.23	40.7	1.6	25			
Female NPT	25MM	17.35	15	0.59	129.6	5.1						102	4.02	50	1.97	38			
	1/4	H-710	ASTM A351 Gr.CF8M	1.35	5	0.2	50	1.97					67	2.64	47	1.85	16.5		
	3/8			2.6	7	0.28	60	2.36						67	2.64	49	1.93		13/16
	1/2			9.25	9	0.35	75	2.95						90	3.54	57	2.24	25	
	3/4			12.65	12.5	0.49	59	2.32						85	3.35	44	1.73	32	
1	17.35			15	0.59	71	2.8						102	4.02	50	1.97	41		
Male NPT	1/4	H-780	ASTM A276 Gr.316	1.35	5	0.2	50.3	1.98					82	3.23	38	1.5	17		
	3/8		2.5	7	0.28	62.2	2.45						82	3.23	40	1.57	21		
Male to Female NPT	1/2	9.25	9.2	0.36	74.9	2.95						82	3.23	40.7	1.6	25			
	1/4	H-785	ASTM A276 Gr.316	1.35	5	0.2	50	1.97			24.85	0.98	82	3.23	38	1.5	17		
	1/2		9.25	9	0.35	70	2.95				37.5	1.47	82	3.23	56.6	2.23	27		
1	17.35		15	0.59	90	3.54					45.5	1.79	102	4.02	53	2.09		1-3/4	
Male NPT to Let-Lok® Tube Fittings	1/4	H-795	ASTM A351 Gr.CF8M	1.25	5	0.2	70.15	2.76	62.8	2.47	37.5	1.47	82	3.23	38	1.5	17		
	3/8			2.5	7	0.28	82.3	2.99	75	2.95	37.5	1.47	82	3.23	40	1.57	21		
	1/2			9.25	9.2	0.36	85	3.35	75	2.95	37.5	1.47	82	3.23	40.7	1.6	25		
	3/4			12.65	12.5	0.49	104.66	4.12	94.5	3.72	46.55	1.83	82	3.23	44.5	1.75	32		
	1			17.35	15	0.59	117.4	4.62	105.2	4.14	52.61	2.07	102	4.02	50	1.97	38		

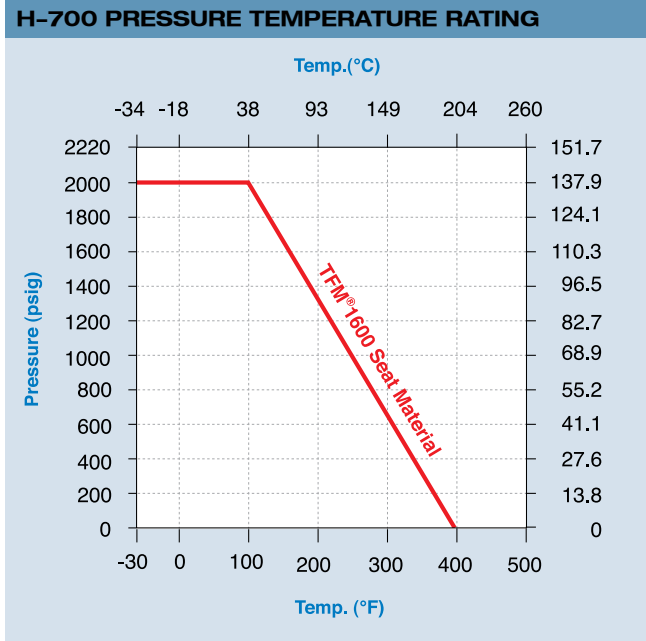
**CLEANING & PACKAGING**

H-700 Ball Valve is treated with HAM-LET Passivation Cleaning and Packaging (Procedure 8075).

HAM-LET H-700 Ball Valves with face seal end connections are treated with Oxygen Cleaning and Packaging (Procedure 8055).

**TESTING**

The H-700 Series Ball Valve designs have been tested for Proof and Burst. Every H-700 Ball Valve is factory tested with nitrogen at 1000 psi (69 bar). Maximum allowable leakage across seat is 0.1 std cc/min.



**SEAT MATERIAL CHARACTERISTICS**

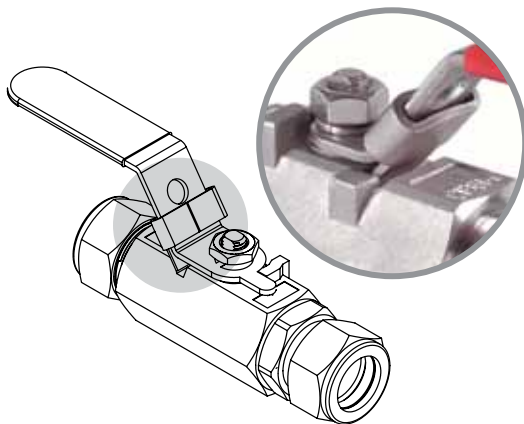
**TFM®1600 - (PFA and PTFE composite) - Color: Bright White.** Excellent seat material for purity applications, very low residual material during operation. It has lower deformation ratio than PTFE, but higher pressure and temperature rating. Chemical resistance is equal to PTFE material.

**PACKING ADJUSTMENT**

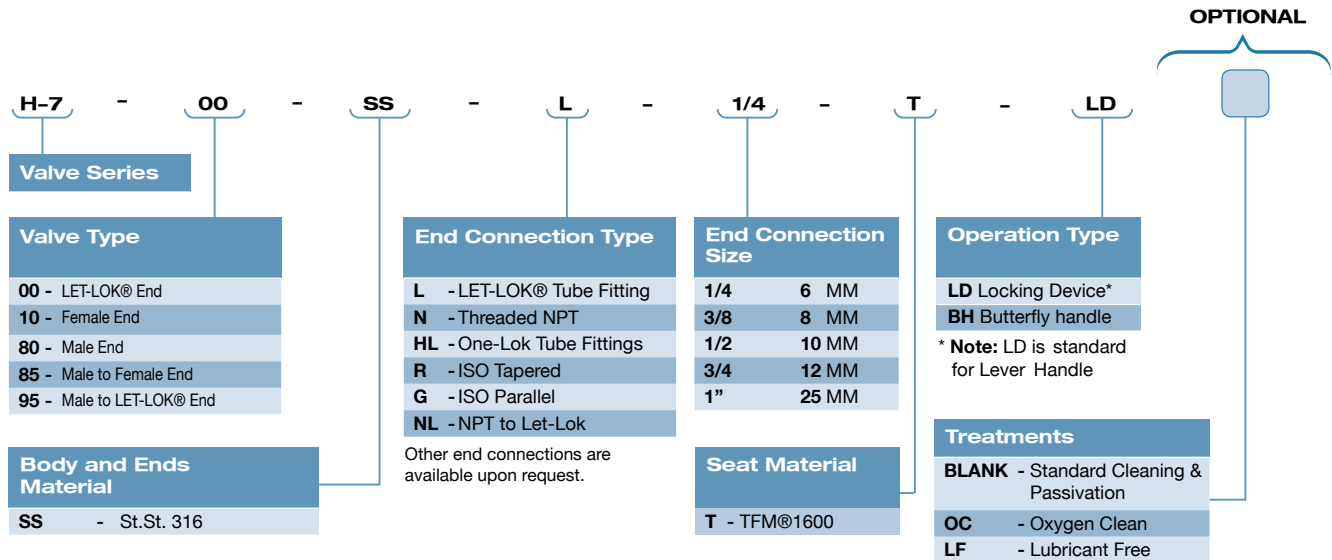
Due to the varied service applications of the valve, packing adjustment may be occasionally necessary. Packing is factory adjusted to 1000 psig service. Initial packing adjustment is recommended after installation and prior to start-up. Please find more information on H-700 under installation instruction.

HAM-LET Ball Valves are designed to be operated in the fully closed or fully open position.

**LOCKING DEVICE MECHANISM**



H-700 SERIES ORDERING INFORMATION



ORDERING INFORMATION FOR SPARE KITS

Valve Type	End Connection Size	Seal Kit Order No.	Handle Kit Order No.
H-700	1/4", 6mm	Z-700-SK-1/4-T	Z-700-HK-1/4-LH
	3/8", 8mm,10mm	Z-700-SK-3/8-T	Z-700-HK-3/8-LH
	1/2", 12mm	Z-700-SK-1/2-T	Z-700-HK-1/2-LH
	3/4"	Z-700-SK-3/4-T	Z-700-HK-3/4-LH
	1", 25mm	Z-700-SK-1"-T	Z-700-HK-1"-LH
H-710	1/4"	Z-710-SK-1/4-T	Z-710-HK-1/4-LH
	3/8"	Z-710-SK-3/8-T	Z-710-HK-3/8-LH
	1/2"	Z-710-SK-1/2-T	Z-710-HK-1/2-LH
	3/4"	Z-710-SK-3/4-T	Z-710-HK-3/4-LH
	1"	Z-710-SK-1"-T	Z-710-HK-1"-LH
H-780	1/4"	Z-700-SK-1/4-T	Z-700-HK-1/4-LH
	3/8"	Z-700-SK-3/8-T	Z-700-HK-3/8-LH
	1/2"	Z-700-SK-1/2-T	Z-700-HK-1/2-LH
H-795	1/4"	Z-700-SK-1/4-T	Z-700-HK-1/4-LH
	3/8"	Z-700-SK-3/8-T	Z-700-HK-3/8-LH
	1/2"	Z-700-SK-1/2-T	Z-700-HK-1/2-LH
H-785	1/4"	Z-710-SK-1/4-T	Z-710-HK-1/4-LH
	1/2"	Z-710-SK-1/2-T	Z-710-HK-1/2-LH

The kit includes gaskets, seats, stem packing and stem seal.

**Warning** Select the right component for safety's sake: The total design of the system must be taken into consideration when selecting components in order to ensure that your HAM-LET products provide safe, trouble-free operation. It is the responsibility of the system designer and the user to consider the compatibility of the materials, of the components and system, the function of the component, appropriate ratings and to ensure proper installation, operation and maintenance. Improper selection or use of products can cause property damage or personal injury, in respect of which the system designer and/or the user shall be solely liable and responsible.